

Corporate Details:

9th June 2015

ASX code: SAR

Corporate Structure:

Ordinary shares on issue: 792.8m

Unvested employee performance rights: 4.3m

Market Capitalisation: A\$345m (share price A\$0.435)

Cash & Bullion (31 March): A\$30m

Debt: Nil

Directors:

Mr Geoff Clifford Non-Executive Chairman

Mr Raleigh Finlayson Managing Director

Mr Mark Connelly Non-Executive

Mr Barrie Parker Non-Executive

Mr Martin Reed Non-Executive

Ms Samantha Tough Non-Executive

Substantial Shareholders:

Wroxby Pty Ltd 8.0%

Paradice Investment Management 7.8%

Van Eck Associates Corporation 6.3%

Karara Capital Pty Ltd 5.6%

Eley Griffiths Group 5.3%

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ACN: 009 215 347

Strong results expand high-grade Blue Manna deposit at Carosue Dam project

Key Points

- More high-grade drilling results extend known strike length of the Blue Manna mineralisation to 380m
- Significant intercepts include:-
 - OPDRC085 24m @ 3.4g/t from 37m
 - OPDRC061 9m @ 6.9g/t from 38m
 - OPDRC058 9m @ 6.3g/t from 57m
 - OPDRC077 5m @ 5.9g/t from 17m
 - OPDRC076 7m @ 2.6g/t from 49m
- Mineralisation remains open in all directions
- Two diamond holes have been drilled to better understand the moderate northerly-plunging high-grade shoots
- First results from auger drilling have highlighted gold anomalism in a number of previously untested areas north of Blue Manna

Saracen Mineral Holdings (**ASX: SAR**) is pleased to announce that recent drilling results have extended the known strike length of the Blue Manna deposit at its Carosue Dam gold project in WA.

The shallow mineralisation at Blue Manna, which sits just 8km from the Carosue Dam plant, has now been outlined over a strike length of 380m and remains open in all directions.

The strong potential of Blue Manna has also been highlighted by the first round of auger drilling which has identified several areas of gold anomalism along the Blue Manna corridor.

Saracen Managing Director Raleigh Finlayson said Blue Manna was shaping up as an attractive, high-grade bolt-on project.

"These results are significant given the grade, the immediate proximity to the plant and the strong potential to both grow the deposit and identify additional mineralisation," Mr Finlayson said.

Blue Manna is not included in Saracen's current plan to double group output to approximately 300,000oz a year by FY17. The expansion will be funded from internal cash flows.

RC Extensional Drilling

The recent phase of drilling at the Blue Manna project focused on extending and infilling the step-out program that was completed in late 2014.

Results from the current program have successfully identified significant mineralisation to both the north and south of the current resource (Figure 1).

The full nature of the mineralisation is still under investigation, with two diamond holes completed to provide valuable insight into the lithological and structural controls as well as the paragenesis. The diamond core is being logged and processed.

Drilling to date illustrates that the mineralisation has an overall north-west strike and dips steeply to the north-east with moderate northerly plunging high-grade shoots. The plunge component appears to have boudinage characteristics (pinch-and-swell) (Figures 2 and 3).

Auger Drilling

The Blue Manna corridor has been subjected to a number of previous soil and auger programs.

Large disparities are present between the different generations of exploration. This is common where the historical programs have sampled different horizons in the weathering profile. With the target horizon now more widely understood, the results of the current auger program will be far more reliable.

The Blue Manna resource area was well defined by an auger anomaly in 2008. It is proposed that further discoveries in the corridor will also be mapped via similar methods.

Early results highlight that gold anomalism is present to the north north-west (Figure 4). Further mapping and multi-element analysis will assist in determining the validity of these anomalies prior to follow up drilling.

For further information please contact:

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Competent Persons Statements

The information in the report to which this statement is attached that relates to Exploration Results and Mineral Resources is based upon information compiled by Mr Daniel Howe, a Competent Person who is a member of The Australasian Institute of Mining and Metallurgy and the Australian Institute of Geoscientists. Daniel Howe is a full-time employee of the company. Daniel Howe has sufficient experience that is relevant to the style of mineralisation and type of deposit under consideration and to the activity being undertaken to qualify as a Competent Person as defined in the 2012 Edition of the 'Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore reserves'. Daniel Howe consents to the inclusion in the report of matters based on his information in the form and context in which it appears.

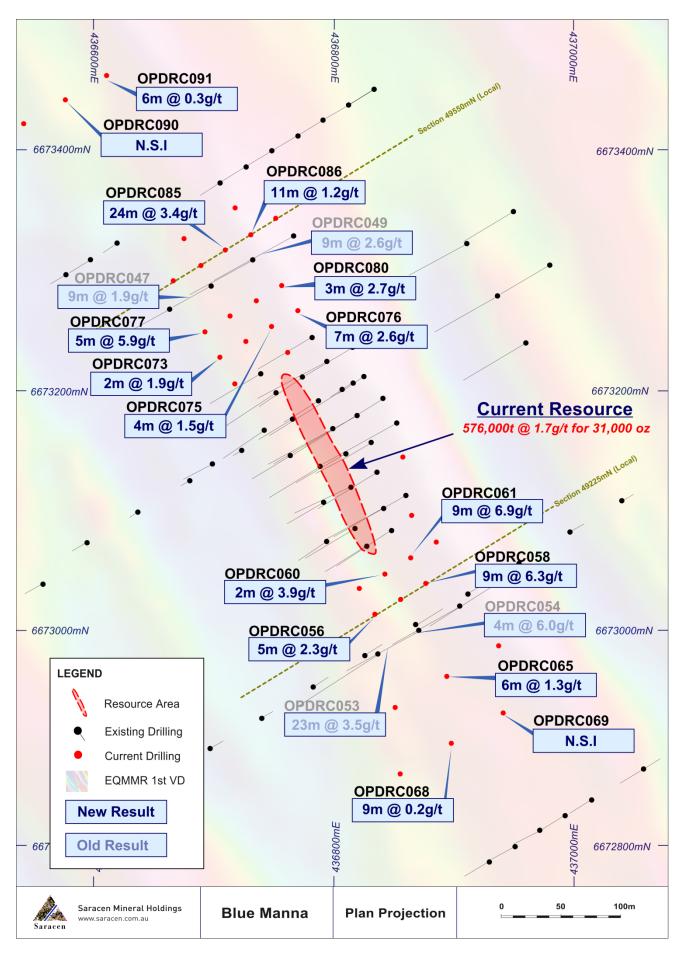


Figure 1: Plan View of recent drilling results

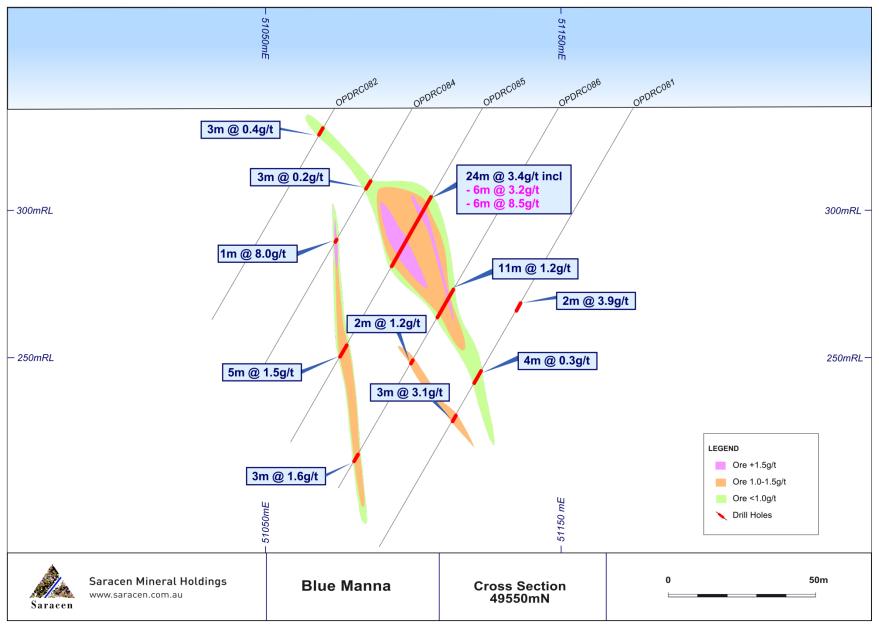


Figure 2: Cross Section illustrating recent drilling results

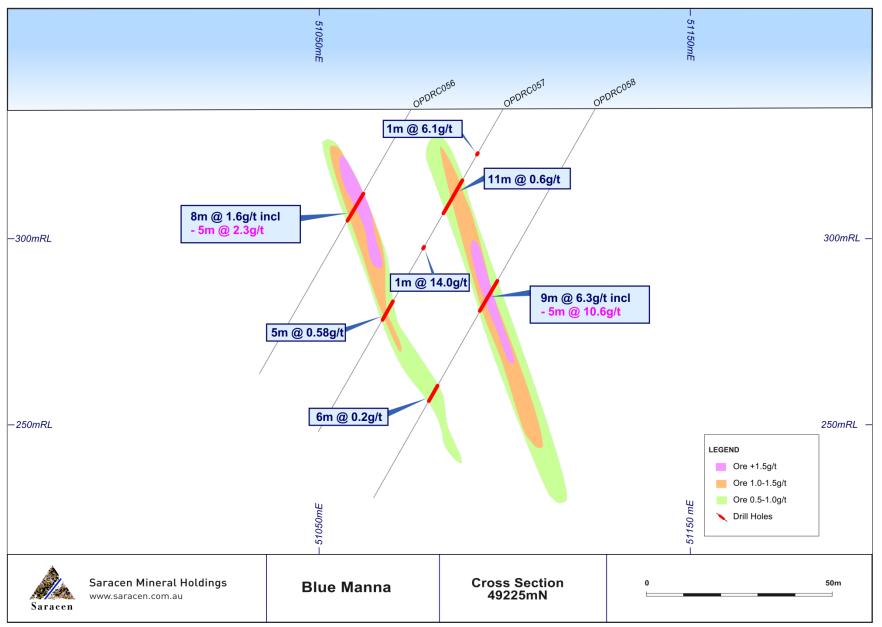


Figure 3: Cross Section illustrating recent drilling results

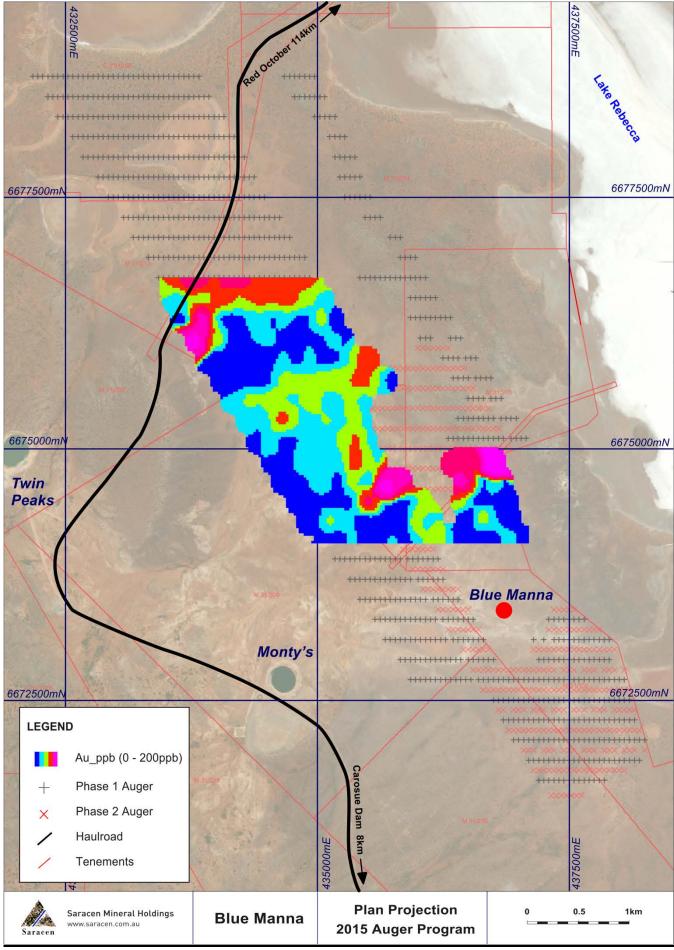


Figure 4: Plan of view of recent Auger drilling gold anomalism

Summary of Drilling Results Blue Manna

	DRILLING JUNE						_			Downhole	
Hole	Easting N	orthing F	RL	Depth	Azimuth	Dip	,	From (m)	To (m)	Width (m)	Grade g/
OPDRC056	436833.31	6673013.348	335.834	82	240.6	-60		26	34	8	1.60
							incl	26	31	5	
OPDRC057	436854.55	6673026.177	335.246	100	240.6	-60		14	15	1	6.11
							and	22	33	11	0.60
							and	43	44	1	14.00
							and	60	65	5	0.58
OPDRC058	436875.49	6673038.626	334.837	120	240.6	-60		45	46	1	1.90
							and	57	66	9	6.29
							incl	57	62	5	10.57
							and	85	91	6	0.20
OPDRC059	436820.9	6673034.485	335.522	80	240.6	-60		36	38	2	1.60
OPDRC060	436841.48	6673047.137	335.249	100	240.6	-60		29	31	2	3.87
							and	58	59	1	1.26
OPDRC061	436863.89	6673060.513	334.903	120	240.6	-60		3	4	1	14.20
							and	38	47	9	6.89
							and	64	65	1	4.02
							and	66	67	1	
OPDRC062	436884.37	6673073.218	335.007	141	240.6	-60		nificant results			
OPDRC063	436829.76	6672923.027	335.802					nificant results			
OPDRC064	436870.95	6672948.28	335.569				-	nificant results			
OPDRC065	436913.89	6672973.842	334.887	-		-60		34	40	6	1.33
OT DIRECtory	430313.03	0072575.042	554.007	120	255	00	and	76	79		
							and	88	91		
OPDRC066	436957.19	6672999.748	334.604	136	239	60			91		1.50
								nificant results			
OPDRC067	436876.52	6672893.116	335.34		239	-60		nificant results 46	55	9	0.22
OPDRC068	436918.31	6672918.358	334.641					-	55	9	0.22
OPDRC069	436961.87	6672944.684	334.498					nificant results		-	1.00
OPDRC070	436871.56	6673094.247	335.328	160	239	-60		31	34		
							and	113	114		
OPDRC071	436717.97	6673206.168	334.588			-60		16	19		
OPDRC072	436761.22	6673232.608	333.506			-60		109	110		
OPDRC073	436706.28	6673229.368	334.694	100	239	-60		17	19		
							and	41	42		
OPDRC074	436726.83	6673240.565	334.021	130	238	-60		25	28		
							and	54	55		
							and	82	84		
							and	88	89	1	2.55
							and	92	93		
							and	127	128	1	2.87
OPDRC075	436747.88	6673253.19	333.657	130	238	-60		48	52	4	1.54
							and	59	60	1	1.08
							and	78	79	1	42.50
							and	102	103	1	1.12
OPDRC076	436769.78	6673266.692	333.578	154	239	-60		49	56	7	2.57
OPDRC077	436691.5	6673248.85	333.995	100	239	-60		17	22	5	5.92
OPDRC078	436713.62	6673262.157	333.653	112	239	-60		25	28	3	2.63
							and	89	90		
OPDRC079	436734.06	6673274.274	333.631	136	239	-60		84	85		
OPDRC080	436756.17	6673287.474	333.622			-60		85	88		
							and	92	93		
							and	138	139		
OPDRC081	436751.71	6673343.184	334.279	166	239	-60		77	79		
			20.1275	100		00	and	103	107		
							and	105	107		
							and	133	122		
OPDRC082	436665.27	6673290.74	333.676	82	239	. CO		nificant results	134	1	1.01
		6673326.186	333.676					36	20	2	2 57
OPDRC083	436674.69					-60			39		
OPDRC084	436687.83	6673304.506	333.783	106	239	-60		40	43		
							and	51	52	1	8.05

BLUE MANNA	DRILLING JUN	IE 2015								Downhole	
Hole	Easting	Northing	RL	Depth	Azimuth I	Dip		From (m)	To (m)	Width (m)	Grade g/t
OPDRC085	436708.01	6673316.791	333.787	130	239	-60		37	61	24	3.41
							incl	37	43	6	3.17
							incl	50	56	6	8.50
							and	92	97	5	1.53
							and	110	111	1	1.49
OPDRC086	436729.8	6673330.121	333.853	148	239	-60		71	82	11	1.21
							and	99	101	2	1.20
							and	135	138	3	1.58
OPDRC087	436541.51	6673420.77	334.069	80	239	-60	no sign	ificant results			
OPDRC088	436717.92	6673352.002	334.191	160	239	-60		72	85	13	1.07
							and	114	115	1	1.21
							and	125	126	1	3.16
							and	139	142	3	1.35
OPDRC089	436576.32	6673442.101	334.122	80	239	-60	no sign	ificant results			
OPDRC090	436609.16	6673461.391	334.229	80	239	-60	no sign	ificant results			
OPDRC091	436643.74	6673482.394	334.173	80	239	-60		31	37	6	0.30
OPDRC092	436678.44	6673503.381	334.606	80	239	-60		40	43	3	1.60
OPDRC093	436310.77	6673807.274	334.723	80	239	-60	no sign	ificant results			
OPDRC094	436343.85	6673827.173	334.745	80	239	-60	no sign	ificant results			
OPDRC095	436378.53	6673847.574	334.791	80	239	-60	no sign	ificant results			
OPDRC096	436412.76	6673868.506	335.635	80	239	-60	no sign	ificant results			
OPDRC097	436447.07	6673889.152	336.273	80	239	-60		43	46	3	1.50

JORC 2012 Table 1 Blue Manna

	ng Techniques and Data	
Criteria	JORC Code Explanation	Commentary
Sampling Techniques	Nature and quality of sampling (e.g. cut channels, random chips, or specific specialised industry standard measurement tools appropriate to the minerals under investigation, such as down hole gamma sondes, or handheld XRF instruments, etc.). These examples should not be taken as limiting the broad meaning of sampling.	
	Include reference to measures taken to ensure sample representivity and the appropriate calibration of any measurement tools or systems used	Sampling was guided by Saracen Sampling and QAQC procedures as per industry standard. Historical RC and AC drilling was completed by previous holders to industry standard at that time (1994).
	Aspects of the determination of mineralisation that are Material to the Public Report. In cases where 'industry standard' work has been done this would be	Saracen RC samples are crushed, dried and pulverised to a nominal 90% passing 75µm to produce a 40 g sub sample for analysis by FA/AAS.
	relatively simple (e.g. 'reverse circulation drilling was used to obtain 1 m samples from which 3 kg was pulverised to produce a 30 g charge for fire assay'). In other cases more explanation may be required, such as where there is coarse gold that has inherent sampling problems. Unusual commodities or mineralisation types (e.g. submarine nodules) may warrant disclosure of detailed information	Historical AC and RC sampling was carried out to industry standard at that time. Analysis methods include fire assay, aqua regia and unspecified methods.
Drilling Techniques	Drill type (e.g. core, reverse circulation, open-hole hammer, rotary air blast, auger, Bangka, sonic, etc.)	The deposit was initially sampled by 77 AC holes and 24 RC holes (assumed standard 5 ¼ 'bit size).
	and details (e.g. core diameter, triple or standard tube, depth of diamond tails, face-sampling bit or other type, whether core is oriented and if so, by what method, etc.).	Saracen has completed 30 surface RC holes. 28 RC holes were used in estimating the resource
Drill Sample Recovery	Method of recording and assessing core and chip sample recoveries and results assessed	Surface sampling recoveries of Saracen RC holes were recorded as a percentage based on a visual weight estimate. No historical record exists in the Saracen database of previous RC and AC sampling recoveries.
	Measures taken to maximise sample recovery and ensure representative nature of the samples	At the RC rig, sampling systems are routinely cleaned to minimise contamination and drilling methods are focused on sample quality. Previous AC and RC drilling were carried out according to industry standard at that time.
	Whether a relationship exists between sample recovery and grade and whether sample bias may have occurred due to preferential loss/gain of	No sample recovery issues have impacted on potential sample bias.
	fine/coarse material.	Any relationship with historical drilling is not known.

Criteria	JORC Code Explanation	Commentary
	•	
Logging	Whether core and chip samples have been geologically and geotechnically logged to a level of detail to support appropriate Mineral Resource estimation, mining studies and metallurgical studies. Whether logging is qualitative or quantitative in	Logging of RC chips records lithology, mineralogy, texture, mineralisation, weathering, alteration, veining and other features. Structural logging was carried out in selected RC holes using Televiewer acoustic logging technology which recorded the interpreted structure, its depth, dip and dip direction.
	nature. Core (or costean, channel, etc) photography.	Qualitative logging varies in the level of detail.
	The total length and percentage of the relevant intersections logged	Logging is 100% complete with all AC and RC precollar information available.
Sub-sampling techniques and sample preparation	If core, whether cut or sawn and whether quarter, half or all core taken.	No diamond core has been drilled yet.
	If non-core, whether riffled, tube sampled, rotary split, etc and whether sampled wet or dry.	Saracen RC samples were cone split, while historic AC and RC samples were sampled using unknown methods. Occasional wet samples were encountered.
	For all sample types, the nature, quality and appropriateness of the sample preparation technique.	The sample preparation of AC and RC chips adhere to industry best practice. It is conducted by a commercial laboratory and involves oven drying, coarse crushing then total grinding using an LM5 to a grind size of 90% passing 75 microns.
		Best practice is assumed at the time of historic sampling.
	Quality control procedures adopted for all sub- sampling stages to maximise representivity of samples.	All subsampling activities are carried out by commercial laboratory and are considered to be satisfactory. Sampling by previous holders assumed to be industry standard at the time.
	Measures taken to ensure that the sampling is representative of the in situ material collected, including for instance results for field duplicate/second half sampling.	RC field duplicate samples are carried out at a rate of 1:20 and are sampled directly from the on-board splitter on the rig. These are submitted for the same assay process as the original samples and the laboratory are unaware of such submissions.
	Whether sample sizes are appropriate to the grain	Sampling by previous holders assumed to be industry standard at the time. Sample sizes of 3kg are considered to be appropriate given the grain size (90% passing 75 microns) of
	size of the material being sampled.	the material sampled.
Quality of assay data and laboratory tests	The nature, quality and appropriateness of the assaying and laboratory procedures used and whether the technique is considered partial or total.	RC chip samples are analysed by external laboratories using a 40g or 50g fire assay with AAS finish. This method is considered suitable for determining gold concentrations in rock and is a total digest method.
	For geophysical tools, spectrometers, handheld XRF instruments, etc, the parameters used in determining the analysis including instrument make and model, reading times, calibrations factors applied and their derivation, etc.	Historic sampling includes fire assay and unknown methods. No geophysical tools, spectrometer, handheld XRF have been utilised for reporting gold mineralisation.
	Nature of quality control procedures adopted (e.g. standards, blanks, duplicates, external laboratory checks) and whether acceptable levels of accuracy	Certified reference material (standards and blanks) with a wide range of values are inserted into every drillhole at a rate of 1:25 for exploration RC drilling. These are not identifiable to the laboratory.

Criteria	ng Techniques and Data	Commentary							
	(i.e. lack of bias) and precision have been established.	QAQC data returned are checked against pass/fail limits with the SQL database and are passed or faile on import. A report is generated and reviewed by the geologist as necessary upon failure to determin further action.							
		QAQC da	ita is reported r	monthly.					
		Sample p	reparation che	cks for fineness ar	e carried	out to ensure a g	indsize of 90% pass	sing 75 microns.	
		The labora	atory performs	a number of inter	nal proce	sses including sta	ndards, blanks, repe	eats and checks.	
		QAQC da	ita analysis der	monstrates sufficie	ent accura	cy and precision.			
				assumed for previ					
Verification of sampling and assaying	The verification of significant intersections by either independent or alternative company personnel.	Significant	t intercepts are	e verified by the G	eology Ma	anager and corpo	ate personnel.		
	The use of twinned holes.			peen drilled at Blue					
	Documentation of primary data, data entry procedures, data verification, data storage (physical and electronic) protocols						codes. This data is inbuilt validation fur		
		before ent	try into the Sar	racen acQuire data	abase.		nd validated as muc		
	Discuss any adjustment to assay data.	No adjustr	ments have be	en made to assay	data. Fir	st gold assay is ut	ilised for resource e	stimation.	
Location of data points	Accuracy and quality of surveys used to locate drillholes (collar and down-hole surveys), trenches, mine workings and other locations used in Mineral Resource estimation.		ithin the imm				accuracy of +/- 10r were picked up		
		Downhole A number	surveys are c of drillholes h	arried out using an ave also been gyrd	n Eastma oscopicall	n single shot cam y surveyed.	era at regular interv	als (usually 30m)	
		Previous	holders' survey	y accuracy and qua	alitv is un	known			
	Specification of the grid system used.	A local gri	id system (Old	Plough Dam East) is used.				
		The two p	oint conversio	n to MGA_GDA94	zone 51	is:			
			OPDEEast	OPDENorth	RL	MGAEast	MGANorth	RL	
		Point 1	51933.86	51985.59	0	436148.56	6675821.82	0	
		Point 2	51312.14	51120.80	0	436061.05	6674760.34	0	
		Historic da	ata is converte	d to the Old Ploua	h Dam Ea	ast local grid upon	export from the dat	abase.	

Criteria	JORC Code Explanation	Commentary				
	Quality and adequacy of topographic control.	DGPS survey has been used to establish a topographic surface.				
Data spacing and	Data spacing for reporting of Exploration Results.	The nominal spacing for drilling is 25m x 25m.				
distribution	Whether the data spacing and distribution is sufficient to establish the degree of geological and grade continuity appropriate for the Mineral Resource and Ore Reserve estimation procedure(s) and classifications applied.	Data spacing and distribution are sufficient to establish the degree of geological and grade continuity appropriate for JORC classifications applied.				
Orientation of data in relation to geological	Whether sample compositing has been applied.	Sample compositing is not applied until the estimation stage.				
structure		Historic AC sampling was composited into 4m samples with areas of interest re-sampled to 1m intervals. It is unknown at what threshold this occurred.				
	Whether the orientation of sampling achieves unbiased sampling of possible structures and the extent to which this is known, considering the deposit type.	The majority of drill holes are positioned to achieve optimum intersection angles to the ore zone as are practicable.				
	If the relationship between the drilling orientation and the orientation of key mineralised structures is considered to have introduced a sampling bias, this should be assessed and reported if material.	No significant sampling bias is thought to occur due to orientation of drilling in regards to mineralised structures				
Sample security	The measures taken to ensure sample security.	Samples are prepared on site under supervision of Saracen geological staff. Samples are selected, bagged into tied numbered calico bags then grouped into secured cages and collected by the laboratory personnel.				
		Sample submissions are documented via laboratory tracking systems and assays are returned via email.				
Audits or reviews	The results of any audits or reviews of sampling techniques and data.	An internal review of companywide sampling methodologies was conducted to create the current sampling and QAQC procedures. No external audits or reviews have been conducted.				

Section 2: Reporting of Exploration Results							
Criteria	JORC Code Explanation	Commentary					
Mineral tenement and land tenure status	Type, reference name/number, location and ownership including agreements or material issues with third parties such as joint ventures, partnerships, overriding royalties, native title interests, historical sites, wilderness or national park and environmental settings.	Blue Manna is wholly located within Mining Lease M31/156. The tenement is held 100% by Saracen Gold Mines Pty Ltd, a wholly owned subsidiary of Saracen Mineral Holdings Limited. Mining Lease M31/156 has a 21 year life (held until 2029) and is renewable for a further 21 years on a continuing basis. Mining Lease M31/156 is subject to two third party royalties and two caveats (Caveats 340981 and 432950). All production is subject to a Western Australian state government NSR royalty of 2.5%. Mining Lease M31/156 is subject to the Gindalbie Pastoral Compensation Agreement.					

Criteria	JORC Code Explanation	Commentary				
	The security of the tenure held at the time of reporting along with any known impediments to obtaining a licence to operate in the area.	The tenement is in good standing.				
Exploration done by other parties	Acknowledgment and appraisal of exploration by other parties.	The Blue Manna area was covered by Pancontinental Mining's regional exploration programme in the early 1990s. The prospect itself was traversed by auger and a few AC and RC drill holes (drilled in 1994). RAB holes, drilled between 1993 and 1997, are located further to the NW of the Blue Manna deposit.				
		Saracen tightened up the auger sampling in 2008 and followed it up by 4 RC drillholes in 2012. Significant intercepts were encountered in all the drill holes such that follow up drilling was carried out in May 2013.				
Geology	Deposit type, geological setting and style of mineralisation.	The Blue Manna deposit sits along the regional NNW-trending Keith-Kilkenny fault zone within the eastern edge of the Norseman-Wiluna greenstone belt.				
		Mineralization appears to be associated with lithological and/or structural contacts in between the shale and sandstone-siltstone interbed, with the best grades occurring within a dilated sandstone unit. Mineralization is accompanied by silicification, quartz veining, and minor sulphidation. Sericite alteration has been logged in some mineralized intervals.				
Drillhole information	A summary of all information material to the understanding of the exploration results including a tabulation of the following information for all Material drill holes:	Material information about Saracen's Blue Manna drilling campaign were reported on ASX releases dated 17 April 2013 and 6 August 2013 and in the 2013 Annual Report. Future drill hole data will be periodically released or when a results materially change the economic value				
	 easting and northing of the drill hole collar elevation or RL (Reduced Level – elevation above sea level in metres) of the drill hole collar 	of the project. Exclusion of the drilling information will not detract from the reader's view of the report.				
	 dip and azimuth of the hole down hole length and interception depth hole length. If the exclusion of this information is justified on the basis that the information is not Material and this exclusion does not detract from the understanding of the report, the Competent Person should clearly explain why this is the case. 					
Data aggregation methods	In reporting Exploration Results, weighting averaging techniques, maximum and/or minimum grade truncations (e.g. cutting of high grades) and cut-off grades are usually Material and should be stated.	All significant intercepts have been length-weighted with a minimum Au grade of 1ppm.				

Criteria	JORC Code Explanation	Commentary				
	Where aggregate intercepts incorporate short lengths of high grade results and longer lengths of low grade results, the procedure used for such aggregation should be stated and some typical examples of such aggregations should be shown in detail.	No interval below 1m was sampled.				
	The assumptions used for any reporting of metal equivalent values should be clearly stated.	There are no metal equivalents reported in this release.				
Relationship between mineralisation widths and intercept lengths	These relationships are particularly important in the reporting of Exploration Results. If the geometry of the mineralisation with respect to the drill hole angle is known, its nature should be reported. If it is not known and only the down hole lengths are reported, there should be a clear statement to this effect (eg 'down hole length, true width not known').	Drill holes on average are at 50 degrees to the mineralised contacts, thus the ratio of down length to true width is 1m: 0.75m.				
Diagrams	Appropriate maps and sections (with scales) and tabulations of intercepts should be included for any significant discovery being reported. These should include, but not be limited to a plan view of drill hole collar locations and appropriate sectional views.	All significant exploration results released by Saracen are accompanied by the appropriate diagrams and maps at the time of the release.				
Balanced Reporting	Where comprehensive reporting of all Exploration Results are not practicable, representative reporting of both low and high grades and/or widths should be practiced to avoid misleading reporting of Exploration Results.	All results from the recent campaign have been reported, irrespective of success or not.				
Other substantive exploration data	Other exploration data, if meaningful and material, should be reported including (but not limited to): geological observations; geophysical survey results; geochemical survey results; bulk samples – size and method of treatment; metallurgical test results; bulk density, groundwater, geotechnical and rock characteristics; potential deleterious or contaminating substances.	Auger drilling, SAM and Gravity geophysical surveys were completed over the Blue Manna region allowing the drill program to be refined and prioritised by the results.				
Further work	The nature and scale of planned further work (eg tests for lateral extensions or depth extensions or large-scale step-out drilling). Diagrams clearly highlighting the areas of possible extensions, including the main geological interpretations and future drilling areas, provided this information is not commercially sensitive	Blue Manna is a current exploration play that will be further reviewed post optimisation processes.				