

DeGrussa Copper-Gold Mine – Diggers and Dealers Site Visit Sunday 2 August 2015

## Sandfire DeGrussa Copper Mine



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### Health, Safety and Sustainability

### **Health and Safety**

- Health and Safety is a core value and health and safety management is at the forefront of our business values and strategies
- Our safety performance reflects a 50% reduction in the Total Recordable Injury Frequency Rate (TRIFR) from Sept 2013 – June 2015
- Initiatives continuing to improve safety performance include:
  - Safety Skills and Leadership training
  - Leaders Safety Observation process
  - Operational Standards and Systems Development
  - Risk and Assurance Management System
  - Focus on Positive Performance Indicators



### Sustainability

- We are committed to operating and exploring in a sustainable and socially responsible manner to:
  - Maximise the positive impacts on society
  - Minimise and mitigate the impacts on the local environment and communities
- Some of our environmental work includes:
  - Commitment to the DeGrussa Solar Power Project (see over)
  - Development of Life of Mine water and energy models
  - Sustainability reporting completed through the Carbon Disclosure Project
  - Inaugural Sandfire Sustainability Report to be released later this year
  - Independent environmental compliance audit in Q2 2016 for DeGrussa
- We focus on continuous improvement with a number of research projects underway:
  - Soils and vegetation options for IWL (Integrated Waste Landform) rehabilitation (soil stockpile testing and analysis)
  - Erosion simulation, control and mitigation (rainfall simulations, growth media fraction and composition analysis)
  - Scope of work for Ornithological survey of DeGrussa in preparation
- Reviewing how we manage Environmental Impacts
  - Current full review of existing comprehensive recycling and waste management processes and procedures to maximise recycling and reuse
  - Improving understanding of Life of Mine impacts



### **DeGrussa Solar Power Project**



Construction to start in early August 2015 with completion in February 2016

#### Solar Hybrid System

Solar PV panels	10.3 MWp (34,080 modules of 310 Wp)
Mounting systems	Single axis tracking
PV inverter	10 Mwac
Storage system	4 MW / 1.8 MWh (6 MW peak)
Storage system	Lithium Ion
PV area	~20 ha
Planned commissioning	Early 2016
5	5
Commercial	
	Initial period 6 years
Commercial	
Commercial Supply term (PPA)	Initial period 6 years
Commercial Supply term (PPA) Total cost	Initial period 6 years ~ A \$40 m
Commercial Supply term (PPA) Total cost Australian Content	Initial period 6 years ~ A \$40 m ~ A \$21.2 m







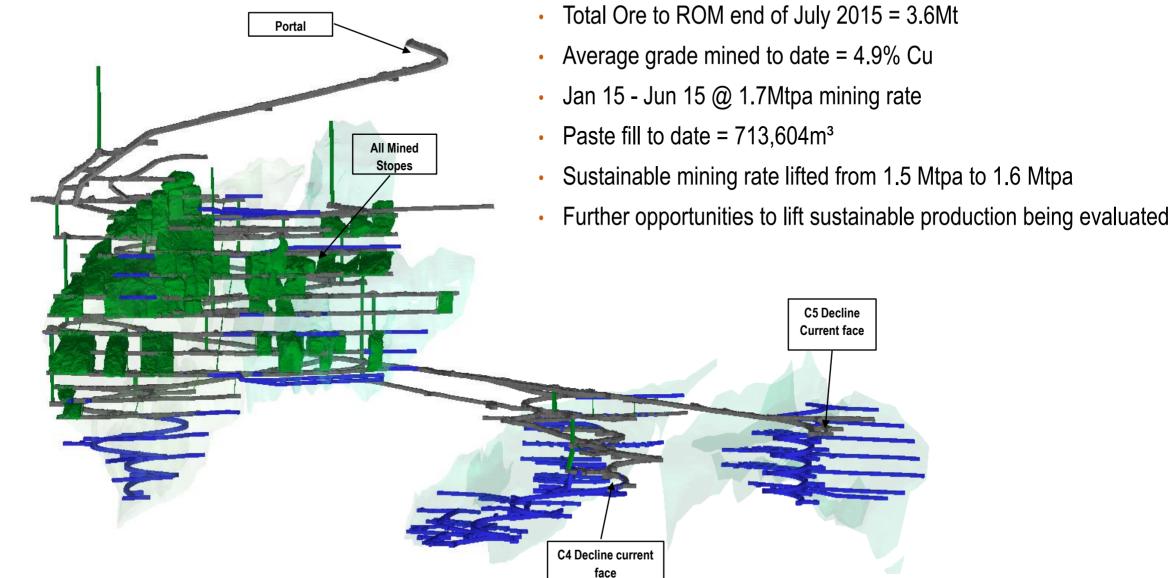






### **DeGrussa Underground Mine**

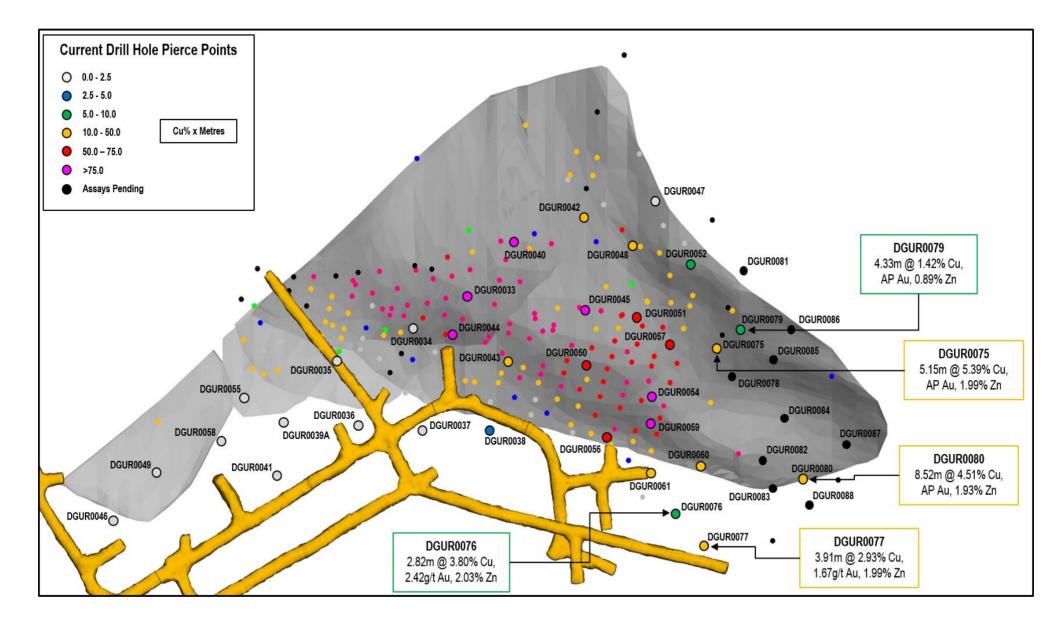




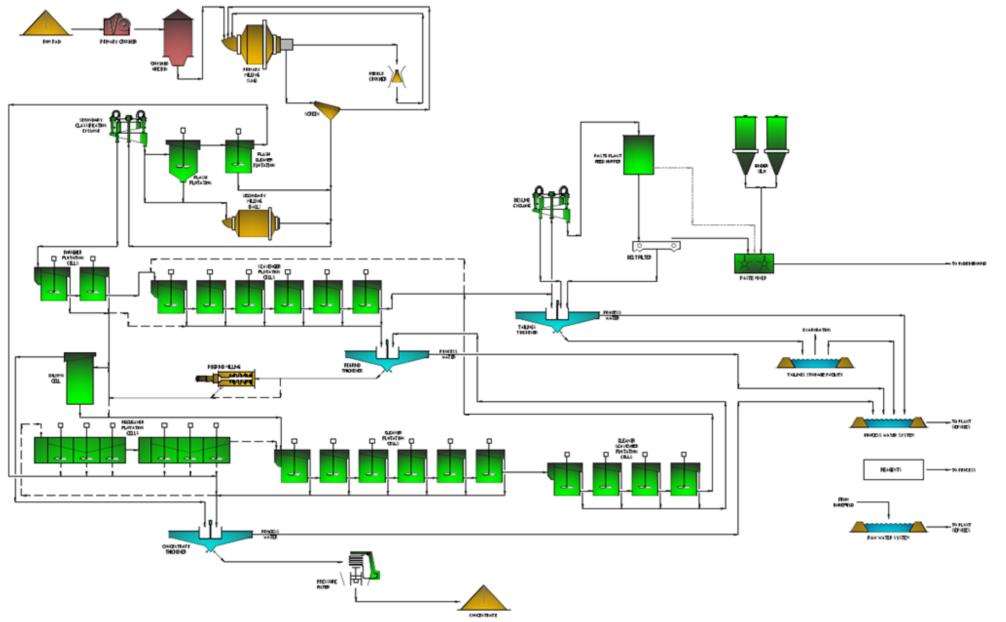
• ~29 km of development to date

### **C5 Resource Definition – Recent Drilling Intercepts**





## **Processing Flowchart**



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## **Grinding Improvement**

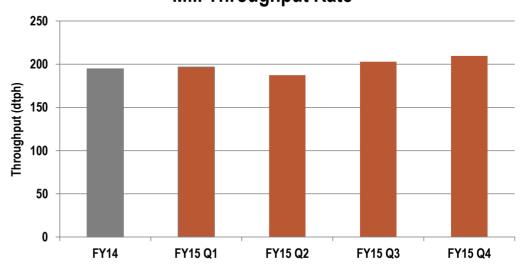
#### Improvements

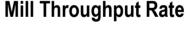
- Primary cyclones replaced with screen to improve mass transfer to secondary milling circuit for particle size distribution control and optimal chalcopyrite liberation for flotation
- Pebble crusher installed for breakage of critical size particles in the primary milling circuit
- Wear improvement initiatives to push out maintenance shutdown frequency

#### Milling Rate Performance

- Mill throughput increased following primary screen and pebble crusher installations in Q3 FY15
- Throughput positively impacted by increased pebble crusher utilisation and SAG mill optimisation
- June 2015 throughput rate was 1.7 Mtpa demonstrating new sustainable processing rate
- Cost reductions achieved through reduced power consumption and milling consumables
- Grind control assisting with copper recovery improvements









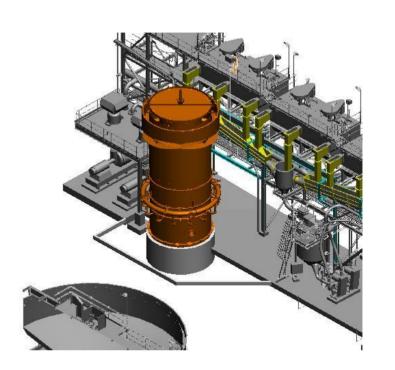
### **Flotation Improvement**

#### Improvements

- Column cell installed to recover ultra fine liberated chalcopyrite
- Advance control improvements to be implemented through use of StarCS process control and BlueCube technology
- Maximising chalcopyrite liberation in the secondary grinding circuit and concentrate regrind

#### Recovery

- Fine chalcopyrite particle recovery improving since column installation
- Recovery improvement around 2%
- Recovery at average Cu:S ratio lifted to 92% when copper grade at 4.4% Cu (FY2016 guidance)
- Exploring further opportunities to lift recoveries

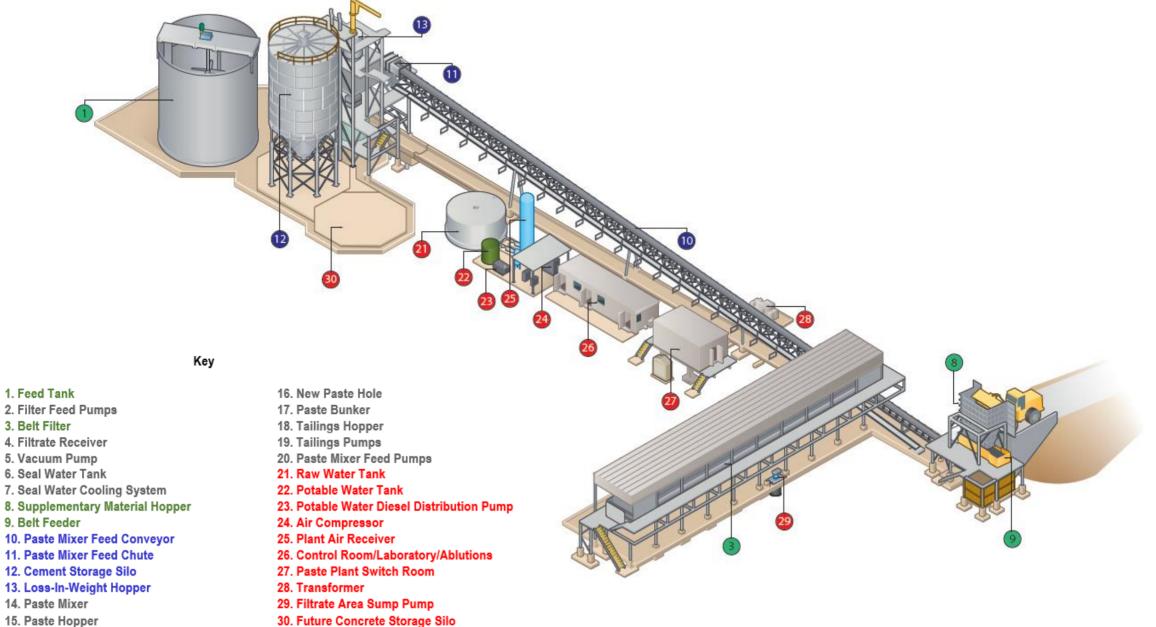




### **Paste Plant**



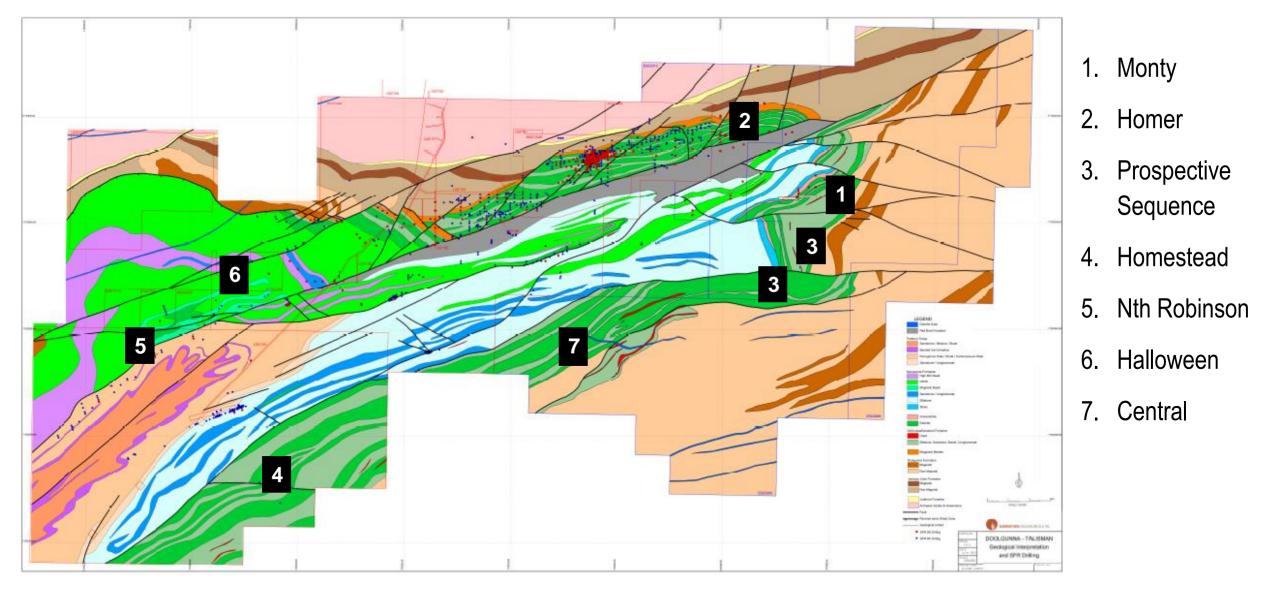
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15. Paste Hopper

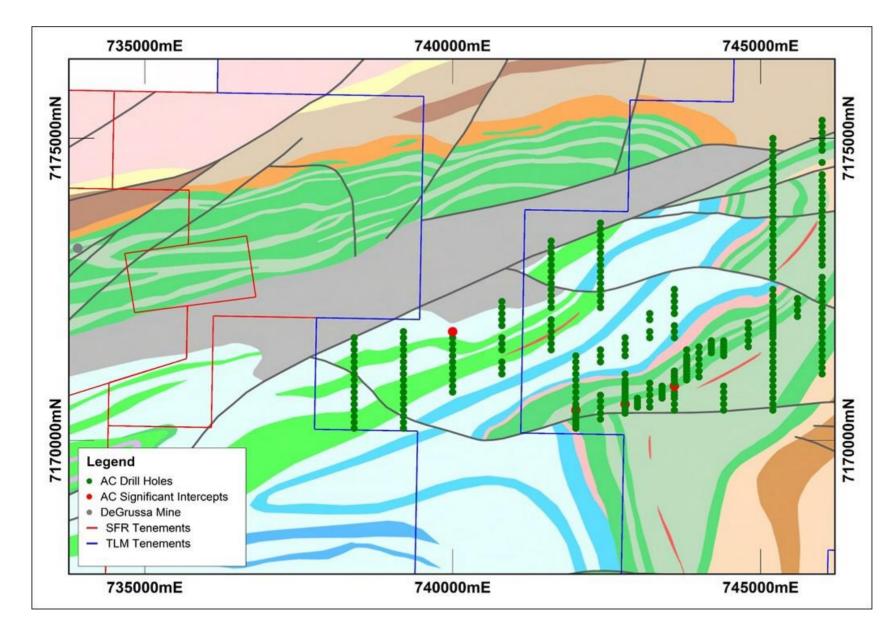
### **Doolgunna Exploration Opportunities**





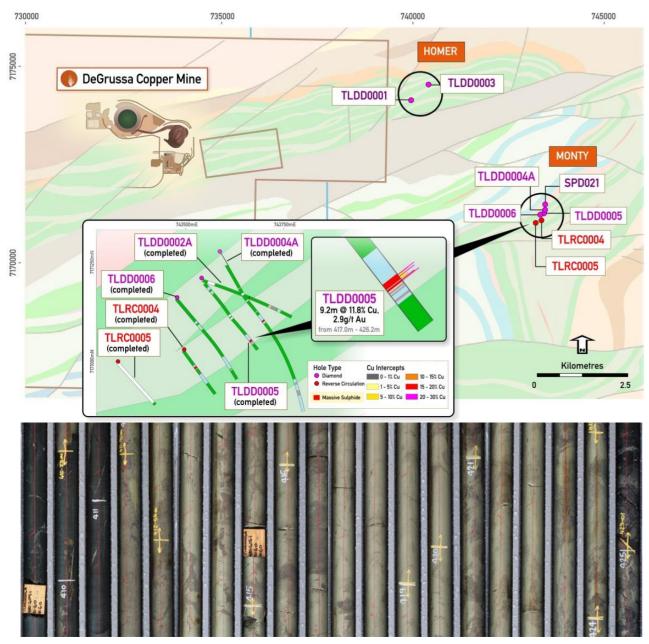
### **Drilling Completed – Monty A/C Drilling**





- Drilling continued over the interpreted host stratigraphy at Monty central volcanics
- Geological interpretation is ongoing
- Minor anomalous results received

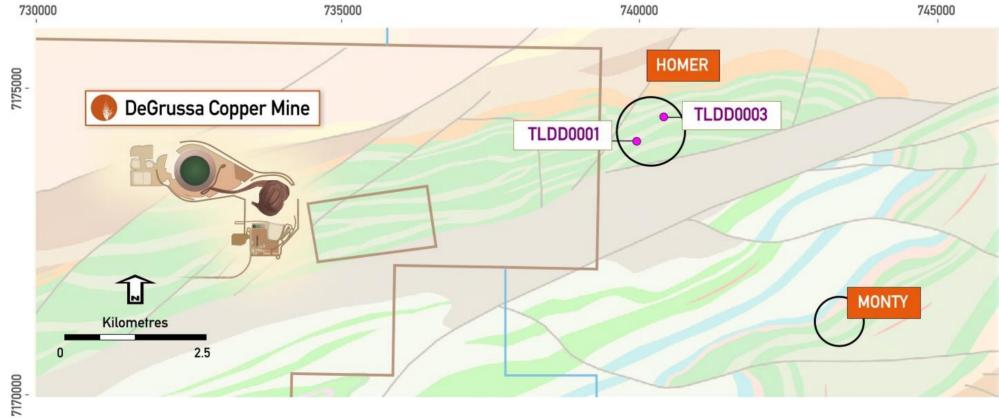
### **Monty Discovery – Results to Date**





- Drilling progressing by targeting extensions to mineralisation
- Building our understanding of local geological context
  - Stratigraphy
  - Structure
  - Mineralisation controls
- Results to Date:
  - 16.5 metres grading 18.9% Cu and 2.1 g/t Au (TLDD0004A)
  - 9.2 metres grading 11.8% Cu and 2.9 g/t Au (TLDD0005)
  - 18 metres of massive sulphides (TLRC0004 – assays pending)

### Homer

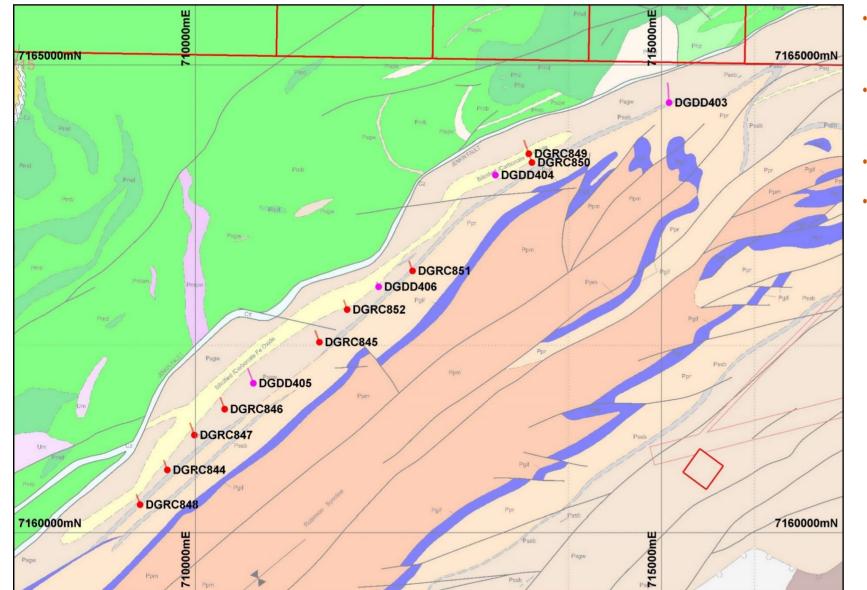


- Homer trend drilling to date is encouraging •
- Strong geochemistry and exhalative signature •
- Drilling up dip position to provide geochemistry vectors and EM platform •



### **Drilling North Robinson Range**





- Four DD holes (DGDD403- DGDD406) completed
- Nine R/C holes (DGRC844-852) completed.
- Over 5.6 km of anomalous geochemistry
- Initial intersections received show encouraging Au and Zn mineralisation including:

DGDD406

4m@4.80% Zn 286m-190m (core)

#### DGRC844:

10m @ 3.09 g/t Au, 95-105m (composite) 5m @ 1.43 g/t Au, 160-165m (composite) 20m @ 1650 ppm Zn, 110-130m (composite)

#### DGRC846:

5m @ 1.09 g/t Au, 35-40m (composite) 60m @ 1565 ppm Zn, 40-100m composite)

DGRC847:

45m @ 1130 ppm Zn, 60-105m (composite)

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Contact Details: Sandfire Resources NL

**Registered Office and Principal Place of Business** Level 1, 31 Ventnor Avenue, West Perth, Western Australia 6005 T +61 8 6430 3800 F +61 8 6430 3849 www.sandfire.com.au